

## QUALIFICATIONS PACK - OCCUPATIONAL STANDARDS FOR CAPITAL GOODS INDUSTRY

### What are Occupational Standards(OS) ?

- OS describe what individuals need to do, know and understand in order to carry out a particular job role or function
- OS are performance standards that individuals must achieve when carrying out functions in the workplace, together with specifications of the underpinning knowledge and understanding

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### Introduction

## Qualifications Pack- Resistance Spot Welding Machine Operator

**SECTOR/S:** CAPITAL GOODS

#### SUB-SECTOR:

- |                                     |                                   |
|-------------------------------------|-----------------------------------|
| 1. Machine Tools                    | 4. Process Plant Machinery        |
| 2. Plastics Manufacturing Machinery | 5. Electrical and Power Machinery |
| 3. Textile Manufacturing Machinery  | 6. Light Engineering Goods        |

**OCCUPATION:** Welding and Cutting

**REFERENCE ID:** CSC/Q0206

**ALIGNED TO:** NCO-2004/7212.65

**Brief Job Description:** Perform mechanised resistance spot welding for a range of standard welding job requirements. This is for a skilled welder who can weld different materials (carbon steel, aluminum and stainless steel) in various positions and prepare various joints including corner, butt, fillet and tee. Set-up and prepare for operations interpreting the right information from the WPS.

**Personal Attributes:** Basic communication, numerical and computational abilities. Openness to learning, ability to plan and organize own work and identify and solve problems in the course of working. Understanding the need to take initiative and manage self and work to improve efficiency and effectiveness.

Job Details	Qualifications Pack Code	CSC/Q0206		
	Job Role	Resistance Spot Welding Machine Operator (Applicable for National Scenarios)		
	Credits	TBD	Version number	1.0
	Sector	Capital Goods	Drafted on	24/04/2014
	Sub-sector	<ol style="list-style-type: none"> <li>1. Machine Tools</li> <li>2. Plastics Manufacturing Machinery</li> <li>3. Textile Manufacturing Machinery</li> <li>4. Process Plant Machinery</li> <li>5. Electrical and Power Machinery</li> <li>6. Light Engineering Goods</li> </ol>	Last reviewed on	24/11/2017
	Occupation	Welding and Cutting	Next review date	24/11/2021
	NSQC Clearance on	20/07/2015		

Job Role	Resistance Spot Welding Machine Operator
Role Description	Perform manual operations for performing resistance spot welding and independently carry out resistance spot welding weld operations for welding joints in all positions as per Welding Procedure Specification.
NSQF level	3
Minimum Educational Qualifications	10 <sup>th</sup> Standard pass, preferably
Maximum Educational Qualifications	Not Applicable
Prerequisite License or Training	No Previous Training Required
Minimum Job Entry Age	18 Years
Experience	No Previous Experience Required
Applicable National Occupational Standards (NOS)	<b>Compulsory:</b> <ol style="list-style-type: none"> <li>1. <a href="#">CSC/N0206 Weld joints using resistance spot welding machines</a></li> <li>2. <a href="#">CSC/N1335 Use basic health and safety practices at the workplace</a></li> <li>3. <a href="#">CSC/N1336 Work effectively with others</a></li> </ol>
Performance Criteria	As described in the relevant OS units

Definitions

Keywords /Terms	Description
Sector	Sector is a conglomeration of different business operations having similar business and interests. It may also be defined as a distinct subset of the economy whose components share similar characteristics and interests.
Sub-sector	Sub-sector is derived from a further breakdown based on the characteristics and interests of its components.
Occupation	Occupation is a set of job roles, which perform similar/ related set of functions in an industry.
Jobrole	Job role defines a unique set of functions that together form a unique employment opportunity in an organisation.
Occupational Standards (OS)	OS specify the standards of performance an individual must achieve when carrying out a function in the workplace, together with the knowledge and understanding they need to meet that standard consistently. Occupational Standards are applicable both in the Indian and global contexts.
Performance Criteria	Performance criteria are statements that together specify the standard of performance required when carrying out a task.
National Occupational Standards (NOS)	NOS are occupational standards which apply uniquely in the Indian context.
Qualifications Pack(QP)	QP comprises the set of OSs, together with the educational, training and other criteria required to perform a job role. A QP is assigned a unique qualifications pack code.
Electives	Electives are NOS/set of NOS that are identified by the sector as contributive to specialization in a job role. There may be multiple electives within a QP for each specialized job role. Trainees must select at least one elective for the successful completion of a QP with Electives.
Options	Options are NOS/set of NOS that are identified by the sector as additional skills. There may be multiple options within a QP. It is not mandatory to select any of the options to complete a QP with Options.
Unit Code	Unit code is a unique identifier for an Occupational Standard, which is denoted by an 'N'
Unit Title	Unit title gives a clear overall statement about what the incumbent should be able to do.
Description	Description gives a short summary of the unit content. This would be helpful to anyone searching on a database to verify that this is the appropriate OS they are looking for.
Scope	Scope is a set of statements specifying the range of variables that an individual may have to deal with in carrying out the function which have a critical impact on quality of performance required.
Knowledge and Understanding	Knowledge and understanding are statements which together specify the technical, generic, professional and organisational specific knowledge that an individual need to perform to the required standard.
Organisational Context	Organisational context includes the way the organisation is structured and how it operates, including the extent of operative knowledge managers have of their relevant areas of responsibility.
Technical Knowledge	Technical knowledge is the specific knowledge needed to accomplish

**Acronyms**

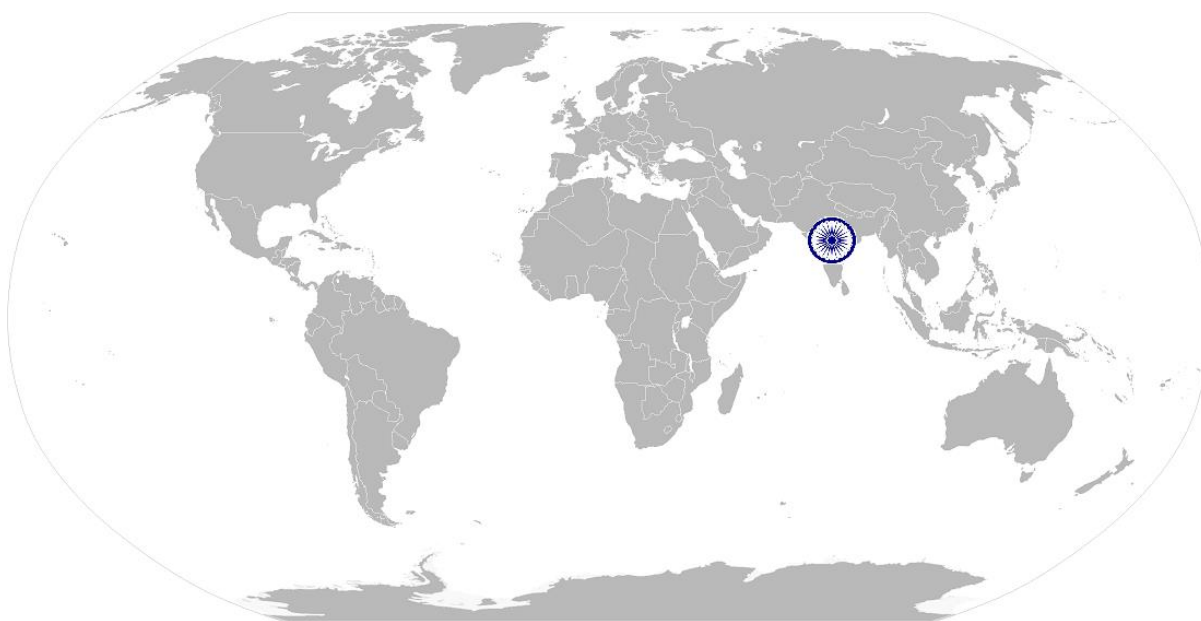
	specific designated responsibilities.
Core Skills/ Generic Skills	Core skills or generic skills are a group of skills that are the key to learning and working in today's world. These skills are typically needed in any work environment in today's world. In the context of the OS, these include communication related skills that are applicable to most job roles.
Keywords /Terms	Description
RW	Resistance Welding
WPS	Welding Procedure Speciation
OCV	Open Circuit Voltage
NDT	Non-Destructive Testing
DT	Destructive Testing
CO <sub>2</sub>	Carbon Dioxide
CPR	Cardiac Pulmonary Resuscitation
PPE	Personal Protective Equipment

CSC/N0206

Weld joints using resistance spot welding machines

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# National Occupational Standard



## Overview

This unit is about competencies required for performing mechanized resistance Spot Welding. The person would be able to independently carry out resistance welding (RW) spot weld operations for welding joints as per welding procedure specification (WPS).

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**Weld joints using resistance spot welding machines**

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<b>Unit Code</b>	<b>CSC/N0206</b>
<b>Unit Title (Task)</b>	<b>Weld joints using resistance spot welding machines</b>
<b>Description</b>	This unit is about competencies required for performing resistance spot welding for range of standard welding job requirements using machines. This involves setting-up and preparing for operations, interpreting the right information from the WPS, obtaining the right materials, etc.
<b>Scope</b>	<p>This unit/task covers the following:</p> <ul style="list-style-type: none"> <li>• Work Safely</li> <li>• Prepare for welding operations</li> <li>• Carry out welding operations</li> <li>• Test of output</li> <li>• Deal with contingencies</li> </ul>
<b>Performance Criteria(PC) w.r.t. the Scope</b>	
<b>Element</b>	<b>Performance Criteria</b>
<b>Work safely</b>	<p>To be competent, the user/individual on the job must be able to:</p> <p>PC1. work safely at all times, complying with health and safety and other relevant regulations and guidelines</p> <p>PC2. stop machine in case of emergencies and start when safe using correct procedure</p> <p>PC3. operate machine safety devices in line with set procedures</p> <p>PC4. stop the machine in a timely and safe manner during an emergency</p>
<b>Prepare for welding operations</b>	<p>To be competent, the user/individual on the job must be able to:</p> <p>PC5. interpret resistance weld information from welding procedure data sheet specifications</p> <p>PC6. work safely at all times, complying with organizational and other relevant health and safety norms, regulations and guidelines</p> <p>PC7. confirm that the resistance spot welding equipment range is fit for purpose</p> <p>PC8. ensure all power leads are safe to use, being free from damage and securely connected</p> <p>PC9. check if all equipment and its component systems are in proper working condition and operating correctly</p> <p>PC10. check if supplies of components are adequate and suitably prepared for operations</p> <p>PC11. ensure welding material surface is appropriately prepared with required surface pre-treatment</p> <p>Surface pre-treatments: cleaning; drying; pickling; rinsing; passivation and</p>



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	<p>rinsing; drying</p> <p>PC12. set up, check, adjust and operate resistance spot welding machines correctly for joining operations to be carried out Resistance spot welding machines: portable spot welding machines, stationary spot welding machines</p> <p>PC13. change tips and wheels as per requirement</p> <p>PC14. set up the equipment parameters in accordance with instructions and the welding procedure specifications Equipment parameters: OCV at the electrode tips/arms, electrode tip diameter/profile, amperage (welding current), time (welding and squeeze time), electrode pressure, weld pitch</p> <p>PC15. identify material type required according to drawings and specifications Types of materials: low carbon-steels; low alloy and medium carbon steels; stainless steels; dip coated or plated steel; aluminum and aluminum alloys</p> <p>PC16. select required amount of materials</p> <p>PC17. ensure electrodes are of the correct type, size and profile</p> <p>PC18. check supplies of key components and consumables are adequate and correctly prepared Key components: power source; machine frame; welding transformer and secondary lines; welding head; power range; electrical parameter (eg. open circuit voltage (OCV), current, electrode tip force and welding time); electrodetip force system; systems for parameter control</p> <p>PC19. check the installation has been approved for production</p> <p>PC20. select and use tools and equipment such as fillet gauges, calculators, measuring tapes, squares and straight edges</p> <p>PC21. ensure machine settings comply with instructions and the welding procedurespecification</p>
<b>Carry out welding operations</b>	<p>To be competent, the user/individual on the job must be able to:</p> <p>PC22. follow the relevant joining procedure and work instructions</p> <p>PC23. carry out and monitor the machine operations in accordance with specifications and job instructions</p> <p>PC24. monitor the process operation and make adjustments to parameters, in order to produce welded components covering different components and different material thicknesses</p>
<b>Test of output</b>	<p>To be competent, the user/individual on the job must be able to:</p> <p>PC25. achieve joints of the required quality and specified dimensional accuracy</p> <p>PC26. produce welded components which meet all the required quality parameters</p> <p>PC27. ensure spot welds are correctly pitched out and located</p> <p>PC28. meet the required dimensional accuracy within specified tolerances</p>



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**Weld joints using resistance spot welding machines**

	<p>PC29. achieve the rate of output as specified</p> <p>PC30. support carrying out of destructive and non-destructive tests</p> <p>Non-destructive tests (NDT): visual inspection, leak test for seam welded parts like fuel tanks, if applicable</p> <p>Destructive tests (DT): metallographic, mechanical (peel, tensile and shear, fatigue, impact tests), chemical analysis of parent metal before welding</p>
<b>Deal with contingencies</b>	<p>To be competent, the user/individual on the job must be able to:</p> <p>PC31. detect equipment malfunctions and deal with them appropriately</p> <p>PC32. deal promptly and effectively with problems within their control and report those that they cannot solve</p> <p>PC33. shut down the equipment to a safe condition on conclusion of welding activities</p>
<b>Knowledge and Understanding (K)</b>	
<b>A. Organizational Context</b> (Knowledge of the company / organization and its processes)	<p>The user/individual on the job needs to know and understand:</p> <p>KA1. relevant legislation, standards, policies, and procedures followed in the company</p> <p>KA2. key purpose of the organization</p> <p>KA3. department structure and hierarchy protocols</p> <p>KA4. work flow and own role in the workflow</p> <p>KA5. dependencies and interdependencies in the workflow</p> <p>KA6. support functions and types of support available for incumbents in this role</p>
<b>B. Technical Knowledge</b>	<p>The user/individual on the job needs to know and understand:</p> <p>KB1. safe working practices, precautions and procedures to be observed when operating resistance spot welding equipment</p> <p>Safety precautions: protection from live and other electrical components, including insulation, proper earthing, proper loading, etc.; proper handling and placement of hot metal; taking account of expulsion of sparks, molten metal, hot particles and related safe distance; using machine guards and safety devices; adequate lighting; appropriate personal protective equipment (suitable aprons, welding gloves, safety boots, correctly fitting overalls, suitable eye shields/goggles); safety from moving parts, such as tongs, tips, and linkages</p> <p>KB2. hazards associated with resistance welding equipment and how they can be minimized</p> <p>KB3. basic principles of resistance welding</p> <p>Principles: types of machines; heat and pressure to form a weld; heating effect of welding current; heat input; welding and pressure cycles; machine functions; principal features of the welded joint</p> <p>KB4. terminology used in welding</p>

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	<p>KB5. key components and features of the equipment used Key components: power source; machine frame; welding transformer and secondary lines; welding head; power range; electrical parameter (eg. open circuit voltage (OCV), current, electrode tip force and welding time); electrodetip force system; systems for parameter control</p> <p>KB6. types and thicknesses of base metals</p> <p>KB7. power sources, types and implications</p> <p>KB8. how variation in the parameters influence weld features, quality and output)</p> <p>KB9. tips and wheels, and procedures to set them</p> <p>KB10. how to extract the information required from the drawings and welding procedure specifications</p> <p>KB11. base metal considerations when determining RW welding equipment set-up (properties and thickness)</p> <p>KB12. electrode size as a consideration for resistance weld operations</p> <p>KB13. importance of dressing the electrode before welding; water cooling the electrode</p> <p>KB14. operation of the machine controls and their function</p> <p>KB15. resistance weld equipment care procedures</p> <p>KB16. set-up and adjustment of key parameters for resistance weld operations</p> <p>KB17. how to monitor the equipment during the welding process</p> <p>KB18. fine tuning parameters to maintain quality; recognition of problems and action to be taken</p> <p>KB19. problems that can occur with the welding activities; materials and weld defects Problems of welding: tips overheating; tips arcing on material; spatter and inter-sheet flashes/expulsion of molten metal; inconsistent weld nugget; hole in weld; no weld at tips or poor weld</p> <p>KB20. importance of post-weld hold time for achieving desired quality</p> <p>KB21. heat balance, importance, causes of variation and how it can be restored</p> <p>KB22. distortion caused by the application of heat when spot welding</p> <p>KB23. importance of self-inspection of completed work</p> <p>KB24. organizational quality systems (standards to be achieved; production records to be kept)</p> <p>KB25. extent of their own authority and explain whom they should report to if they have problems that they cannot resolve</p> <p>KB26. reporting lines and procedures, line supervision and technical experts types</p> <p>KB27. types of fire extinguishers and their suitable uses in case of welding related fires</p>
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## Weld joints using resistance spot welding machines

Skills (S)	
<b>A. Core Skills/ Generic Skills</b>	<b>Reading Skills</b>
	The user/ individual on the job needs to know and understand how to: SA1. read and interpret information correctly from various job specification documents, health and safety instructions, memos, etc. applicable to the job in English and/or local language
	<b>Writing Skills</b>
	The user/individual on the job needs to know and understand how to: SA2. fill up appropriate technical forms, process charts, activity logs as per organizational format in English and/or local language SA3. undertake numerical operations, geometry and calculations/ formulae (including addition, subtraction, multiplication, division, fractions and decimals, percentages and proportions, simple ratios and averages) SA4. use appropriate measuring techniques SA5. use and convert imperial and metric systems of measurements SA6. apply appropriate degree of accuracy to express numbers SA7. calculate tolerance in terms of limits of size SA8. check measurements, angles, orientation and slopes SA9. types of reference lines such as tangent lines, datum lines, centre lines and work points SA10. check square of material using corner-to-corner dimensions and triangulation (3-4-5) method SA11. select and use tools and equipment such as measuring tapes, levels, squares, protractors and dividers SA12. ability to check dimensions of components SA13. calculate the value of angles in a triangle
	<b>Oral Communication (Listening and Speaking skills)</b>
	The user/individual on the job needs to know and understand how to: SA14. convey and share technical information clearly using appropriate language SA15. check and clarify task-related information SA16. liaise with appropriate authorities using correct protocol SA17. communicate with people in respectful form and manner in line with organizational protocol
<b>B. Professional Skills</b>	<b>Decision Making</b>
	NA
	<b>Plan and Organize</b>
	The user/individual on the job needs to know and understand how to:

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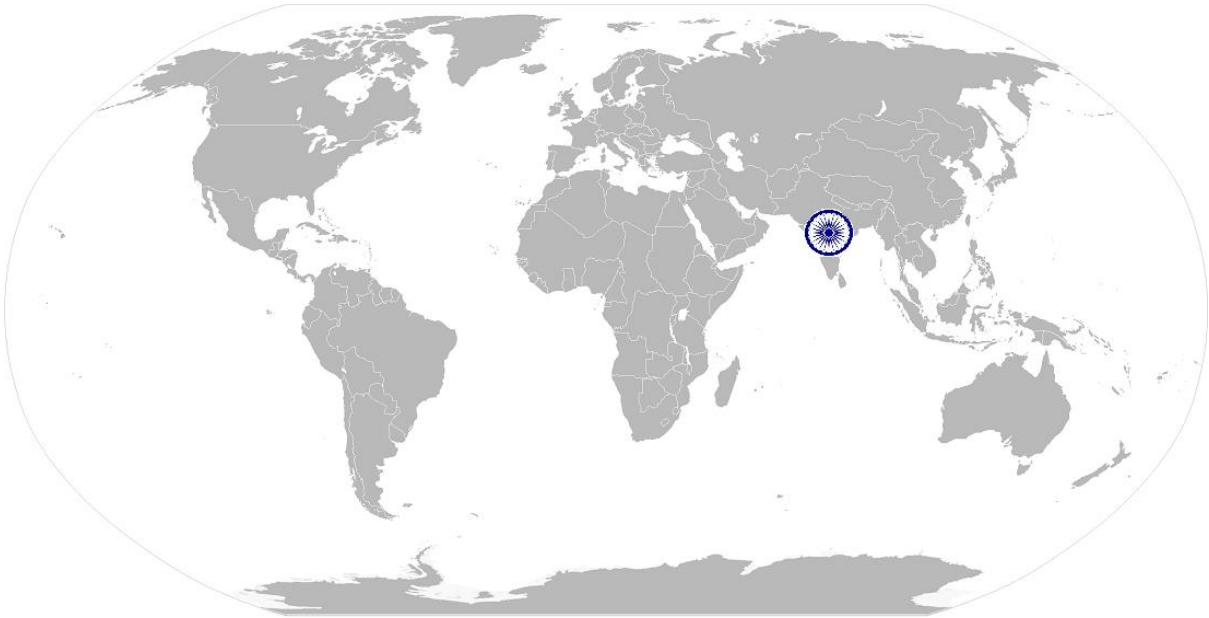
**Weld joints using resistance spot welding machines**

	<p>SB1. plan, prioritize and sequence work operations as per job requirements</p> <p>SB2. organize and analyze information relevant to work</p> <p>SB3. basic concepts of shop-floor work productivity including waste reduction, efficient material usage and optimization of time</p>
	<b>Customer Centricity</b>
	<p>The user/individual on the job needs to know and understand how to:</p> <p>SB4. exercise restraint while expressing dissent and during conflict situations</p> <p>SB5. avoid and manage distractions to be disciplined at work</p> <p>SB6. manage own time for achieving better results</p> <p>SB7. work in a team in order to achieve better results</p> <p>SB8. identify and clarify work roles within a team</p> <p>SB9. communicate and cooperate with others in the team for better results</p> <p>SB10. seek assistance from fellow team members</p>
	<b>Problem Solving</b>
	<p>The user/individual on the job needs to know and understand how to:</p> <p>SB11. identify problems with work planning, procedures, output and behavior and their implications</p> <p>SB12. prioritize and plan for problem solving</p> <p>SB13. communicate problems appropriately to others</p> <p>SB14. identify sources of information and support for problem solving</p> <p>SB15. seek assistance and support from other sources to solve problems</p> <p>SB16. identify effective resolution techniques</p> <p>SB17. select and apply resolution techniques</p> <p>SB18. seek evidence for problem resolution</p>
	<b>Analytical Thinking</b>
	<p>The user/individual on the job needs to know and understand how to:</p> <p>SB19. undertake and express new ideas and initiatives to others</p> <p>SB20. modify work plan to overcome unforeseen difficulties or developments that occur as work progresses</p> <p>SB21. participate in improvement procedures including process, quality and internal/external customer/supplier relationships</p> <p>SB22. enhance one's competencies in new and different situations and contexts to achieve more</p>
	<b>Critical Thinking</b>
	<p>The user/individual on the job needs to know and understand how to:</p> <p>SB23. participate in on-the-job and other learning, training and development interventions and assessments</p> <p>SB24. clarify task related information with appropriate personnel or technical</p>

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	<p>adviser</p> <p>SB25. seek to improve and modify own work practices</p> <p>SB26. maintain current knowledge of application standards, legislation, codes of practice and product/process developments</p>
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**Weld joints using resistance spot welding machines**

## **NOS Version Control**

NOS Code	CSC/N0206		
Credits	TBD	Version number	1.0
Industry	Capital Goods	Drafted on	24/04/2014
Industry Sub-sector	<ol style="list-style-type: none"> <li>1. Machine Tools</li> <li>2. Plastics Manufacturing Machinery</li> <li>3. Textile Manufacturing Machinery</li> <li>4. Process Plant Machinery</li> <li>5. Electrical and Power Machinery</li> <li>6. Light Engineering Goods</li> </ol>	Last reviewed on	24/11/2017
Occupation	Welding and Cutting	Next review date	24/11/2021

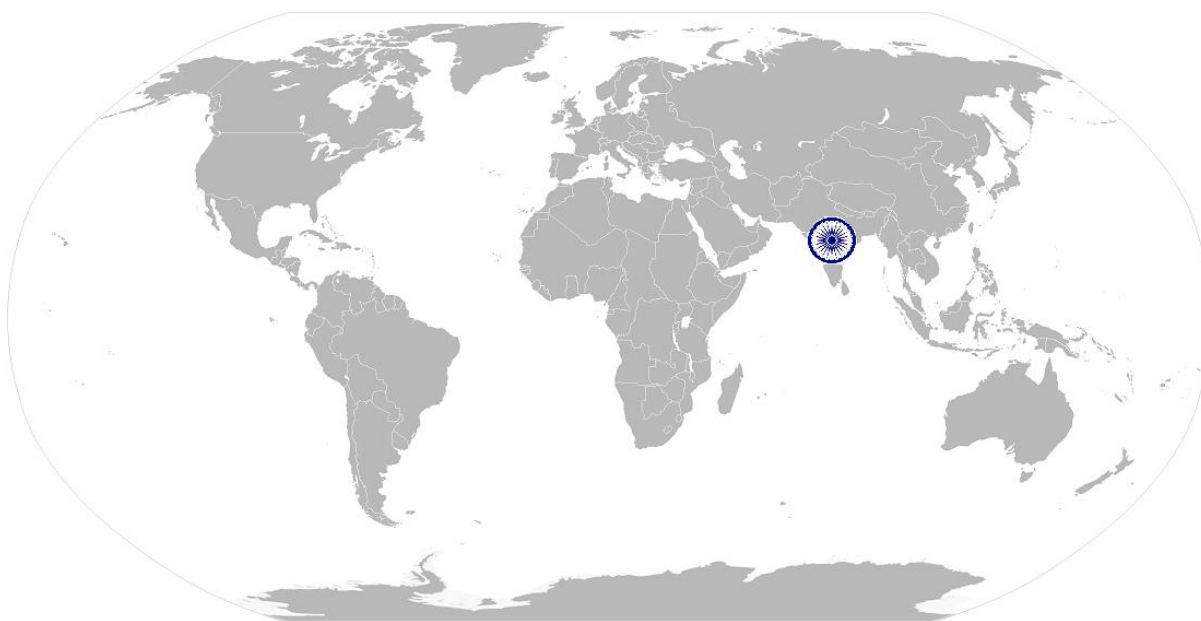


CSC/N1335

Use basic health and safety practices at the workplace

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# National Occupational Standard



## Overview

This unit covers health, safety and security at the workplace. This includes procedures and practices that candidates need to follow to help maintain a healthy, safe and secure work environment.



CSC/N1335

Use basic health and safety practices at the workplace

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Unit Code	CSC/N1335
Unit Title (Task)	Use basic health and safety practices at the workplace
Description	This OS unit is about knowledge and practices relating to health, safety and security that candidates need to use in the workplace. It covers responsibilities towards self, others, assets and the environment.
Scope	<p>This unit/task covers the following:</p> <ul style="list-style-type: none"> <li>• Health and safety</li> <li>• Fire safety</li> <li>• Emergencies, rescue and first-aid procedure</li> </ul>
Performance Criteria(PC) w.r.t. the Scope	
Element	Performance Criteria
Health and safety	<p>To be competent, the user/individual on the job must be able to:</p> <p>PC1. use protective clothing/equipment for specific tasks and work conditions Protective clothing: leather or asbestos gloves, flame proof aprons, flame proof overalls buttoned to neck, cuffless (without folds), trousers, reinforced footwear, helmets/hard hats, cap and shoulder covers, ear defenders/plugs, safety boots, knee pads, particle masks, glasses/goggles/visors Equipment: hand shields, machine guards, residual current devices, shields, dust sheets, respirator</p> <p>PC2. state the name and location of people responsible for health and safety in the workplace</p> <p>PC3. state the names and location of documents that refer to health and safety in the workplace</p> <p>PC4. identify job-site hazardous work and state possible causes of risk or accident in the workplace</p> <p>Hazards: sharp edged and heavy tools; heated metals; oxyfuel and gas cylinders; welding radiation; hazardous surfaces (sharp, slippery, uneven, chipped, broken, etc.); hazardous substances(chemicals, gas, oxy-fuel, fumes, dust, etc.); physical hazards(working at heights, large and heavy objects and machines, sharp and piercing objects, tools and machines, intense light, load noise, obstructions in corridors, by doors, blind turns, noise, over stacked shelves and packages, etc.) electrical hazards (power supply and points, loose and naked cables and wires, electrical machines and appliances, etc.)</p> <p>Possible causes of risk and accident: physical actions; reading; listening to and giving instructions; inattention; sickness and incapacity (such as drunkenness); health hazards (such as untreated injuries and contagious</p>

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**Use basic health and safety practices at the workplace**

	<p>illness)</p> <p>PC5. carry out safe working practices while dealing with hazards to ensure the safety of self and others Safe working practices: using protective clothing and equipment; putting up and reading safety signs; handle tools in the correct manner and store and maintain them properly; keep work area clear of clutter, spillage and unsafe object lying casually; while working with electricity take all electrical precautions like insulated clothing, adequate equipment insulation, use of control equipment, dry work area, switch off the power supply when not required, etc.; safe lifting and carrying practices; use equipment that is working properly and is well maintained; take due measures for safety while working in confined places, trenches or at heights, etc. including safety harness, fall arrestors, etc.</p> <p>PC6. state methods of accident prevention in the work environment of the job role Methods of accident prevention: training in health and safety procedures; using health and safety procedures; use of equipment and working practices (such as safe carrying procedures); safety notices, advice; instruction from colleagues and supervisors</p> <p>PC7. state location of general health and safety equipment in the workplace General health and safety equipment: fire extinguishers; first aid equipment; safety instruments and clothing; safety installations (eg fire exits, exhaust fans)</p> <p>PC8. inspect for faults, set up and safely use steps and ladders in general use Ladder faults: corrosion of metal components, deterioration, splits and cracks timber components, imbalance, loose rungs, missing/ unfixed nuts or bolts, etc. Ladders set up: firm/level base, clip/lash down, leaning at the correct angle, etc.</p> <p>PC9. work safely in and around trenches, elevated places and confined areas</p> <p>PC10. lift heavy objects safely using correct procedures</p> <p>PC11. apply good housekeeping practices at all times Good housekeeping practices: clean/tidy work areas, removal/disposal of waste products, protect surfaces</p> <p>PC12. identify common hazard signs displayed in various areas Various areas: on chemical containers; equipment; packages; inside buildings; in open areas and public spaces, etc.</p> <p>PC13. retrieve and/or point out documents that refer to health and safety in the workplace Documents: fire notices, accident reports, safety instructions for equipment and procedures, company notices and documents, legal documents (eg</p>
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	government notices)
<b>Fire safety</b>	<p>To be competent, the user/individual on the job must be able to:</p> <p>PC14. use the various appropriate fire extinguishers on different types of fires correctly</p> <p>Types of fires: Class A: eg. ordinary solid combustibles, such as wood, paper, cloth, plastic, charcoal, etc.; Class B: flammable liquids and gases, such as gasoline, propane, diesel fuel, tar, cooking oil, and similar substances; Class C: eg. electrical equipment such as appliances, wiring, breaker panels, etc. (These categories of fires become Class A, B, and D fires when the electrical equipment that initiated the fire is no longer receiving electricity); Class D: combustible metals such as magnesium, titanium, and sodium (These fires burn at extremely high temperatures and require special suppression agents)</p> <p>PC15. demonstrate rescue techniques applied during fire hazard</p> <p>PC16. demonstrate good housekeeping in order to prevent fire hazards</p> <p>PC17. demonstrate the correct use of a fire extinguisher</p>
<b>Emergencies, rescue and first-aid procedures</b>	<p>To be competent, the user/individual on the job must be able to:</p> <p>PC18. demonstrate how to free a person from electrocution</p> <p>PC19. administer appropriate first aid to victims where required eg. in case of bleeding, burns, choking, electric shock, poisoning etc.</p> <p>PC20. demonstrate basic techniques of bandaging</p> <p>PC21. respond promptly and appropriately to an accident situation or medical emergency in real or simulated environments</p> <p>PC22. perform and organize loss minimization or rescue activity during an accident in real or simulated environments</p> <p>PC23. administer first aid to victims in case of a heart attack or cardiac arrest due to electric shock, before the arrival of emergency services in real or simulated cases</p> <p>PC24. demonstrate the artificial respiration and the CPR Process</p> <p>PC25. participate in emergency procedures</p> <p>Emergency procedures: raising alarm, safe/efficient, evacuation, correct means of escape, correct assembly point, roll call, correct return to work</p> <p>PC26. complete a written accident/incident report or dictate a report to another person, and send report to person responsible</p> <p>Incident Report includes details of: name, date/time of incident, date/time of report, location, environment conditions, persons involved, sequence of events, injuries sustained, damage sustained, actions taken, witnesses, supervisor/manager notified</p> <p>PC27. demonstrate correct method to move injured people and others during an emergency</p>

## CSC/N1335 Use basic health and safety practices at the workplace

Knowledge and Understanding (K)	
<b>A. Organizational Context</b> (Knowledge of the company / organization and its processes)	<p>The user/individual on the job needs to know and understand:</p> <p>KA1. names (and job titles if applicable), and where to find, all the people responsible for health and safety in a workplace</p> <p>KA2. names and location of documents that refer to health and safety in the workplace</p>
<b>B. Technical Knowledge</b>	<p>The user/individual on the job needs to know and understand:</p> <p>KB1. meaning of “hazards” and “risks”</p> <p>KB2. health and safety hazards commonly present in the work environment and related precautions</p> <p>KB3. possible causes of risk, hazard or accident in the workplace and why risk and/or accidents are possible</p> <p>KB4. possible causes of risk and accident Possible causes of risk and accident: physical actions; reading; listening to and giving instructions; inattention; sickness and incapacity (such as drunkenness); health hazards (such as untreated injuries and contagious illness)</p> <p>KB5. methods of accident prevention Methods of accident prevention: training in health and safety procedures; using health and safety procedures; use of equipment and working practices (such as safe carrying procedures); safety notices, advice; instruction from colleagues and supervisors</p> <p>KB6. safe working practices when working with tools and machines</p> <p>KB7. safe working practices while working at various hazardous sites</p> <p>KB8. where to find all the general health and safety equipment in the workplace</p> <p>KB9. various dangers associated with the use of electrical equipment</p> <p>KB10. preventative and remedial actions to be taken in the case of exposure to toxic materials Exposure: ingested, contact with skin, inhaled Preventative action: ventilation, masks, protective clothing/ equipment); Remedial action: immediate first aid, report to supervisor Toxic materials: solvents, flux, lead</p> <p>KB11. importance of using protective clothing/equipment while working</p> <p>KB12. precautionary activities to prevent the fire accident</p> <p>KB13. various causes of fire Causes of fires: heating of metal; spontaneous ignition; sparking; electrical heating; loose fires (smoking, welding, etc.); chemical fires; etc.</p> <p>KB14. techniques of using the different fire extinguishers</p>

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**Use basic health and safety practices at the workplace**

	<p>KB15. different methods of extinguishing fire</p> <p>KB16. different materials used for extinguishing fire Materials: sand, water, foam, CO<sub>2</sub>, dry powder</p> <p>KB17. rescue techniques applied during a fire hazard</p> <p>KB18. various types of safety signs and what they mean</p> <p>KB19. appropriate basic first aid treatment relevant to the condition eg. shock, electrical shock, bleeding, breaks to bones, minor burns, resuscitation, poisoning, eye injuries</p> <p>KB20. content of written accident report</p> <p>KB21. potential injuries and ill health associated with incorrect manual handling</p> <p>KB22. safe lifting and carrying practices</p> <p>KB23. personal safety, health and dignity issues relating to the movement of a person by others</p> <p>KB24. potential impact to a person who is moved incorrectly</p>
<b>Skills (S)</b>	
<b>A. Core Skills/ Generic Skills</b>	<b>Reading Skills</b>
	The user/ individual on the job needs to know and understand how to:
	SA1. read and comprehend basic content to read labels, charts, signages
	SA2. read and comprehend basic English to read manuals of operations
	SA3. read an accident/incident report in local language or English
	<b>Writing Skills</b>
<b>B. Professional Skills</b>	The user/individual on the job needs to know and understand how to:
	SA4. write an accident/incident report in local language or English
	<b>Oral Communication (Listening and Speaking skills)</b>
	The user/individual on the job needs to know and understand how to:
	SA5. question coworkers appropriately in order to clarify instructions and other issues
	SA6. give clear instructions to coworkers, subordinates others
<b>B. Professional Skills</b>	<b>Decision Making</b>
	The user/individual on the job needs to know and understand how to:
	SB1. make appropriate decisions pertaining to the concerned area of work with respect to intended work objective, span of authority, responsibility, laid down procedure and guidelines
	<b>Plan and Organize</b>
<b>B. Professional Skills</b>	The user/individual on the job needs to know and understand how to:
	SB2. plan and organize their own work schedule, work area, tools, equipment and materials to maintain decorum and for improved productivity
<b>Customer Centricity</b>	



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**Use basic health and safety practices at the workplace**

	<p>The user/individual on the job needs to know and understand how to:</p> <p>SB3. remain congenial while discussing and debating issues with co-workers</p> <p>SB4. follow appropriate protocols for communication based on situation, hierarchy, organizational culture and practice</p> <p>SB5. ask for, provide and receive required assistance where possible to ensure achievement of work related objectives</p> <p>SB6. thank coworkers for any assistance received</p> <p>SB7. offer appropriate respect based on mutuality and respect for fellow workmanship and authority</p>
	<b>Problem Solving</b>
	<p>The user/individual on the job needs to know and understand how to:</p> <p>SB8. think through the problem, evaluate the possible solution(s) and suggest an optimum /best possible solution(s)</p> <p>SB9. identify immediate or temporary solutions to resolve delays</p> <p>SB10. identify sources of support that can be availed of for problem solving for various kind of problems</p> <p>SB11. seek appropriate assistance from other sources to resolve problems</p> <p>SB12. report problems that you cannot resolve to appropriate authority</p>
	<b>Analytical Thinking</b>
	<p>The user/individual on the job needs to know and understand how to:</p> <p>SB13. identify cause and effect relations in their area of work</p> <p>SB14. use cause and effect relations to anticipate potential problems and their solution</p>
	<b>Critical Thinking</b>
	NA

**CSC/N1335      Use basic health and safety practices at the workplace**

## **NOS Version Control**

NOS Code	CSC/N1335		
Credits	TBD	Version number	1.0
Industry	Capital Goods	Drafted on	24/04/2014
Industry Sub-sector	<ol style="list-style-type: none"> <li>1. Machine Tools</li> <li>2. Plastics Manufacturing Machinery</li> <li>3. Textile Manufacturing Machinery</li> <li>4. Process Plant Machinery</li> <li>5. Electrical and Power Machinery</li> <li>6. Light Engineering Goods</li> </ol>	Last reviewed on	24/11/2017
Occupation	Welding and Cutting	Next review date	24/11/2021

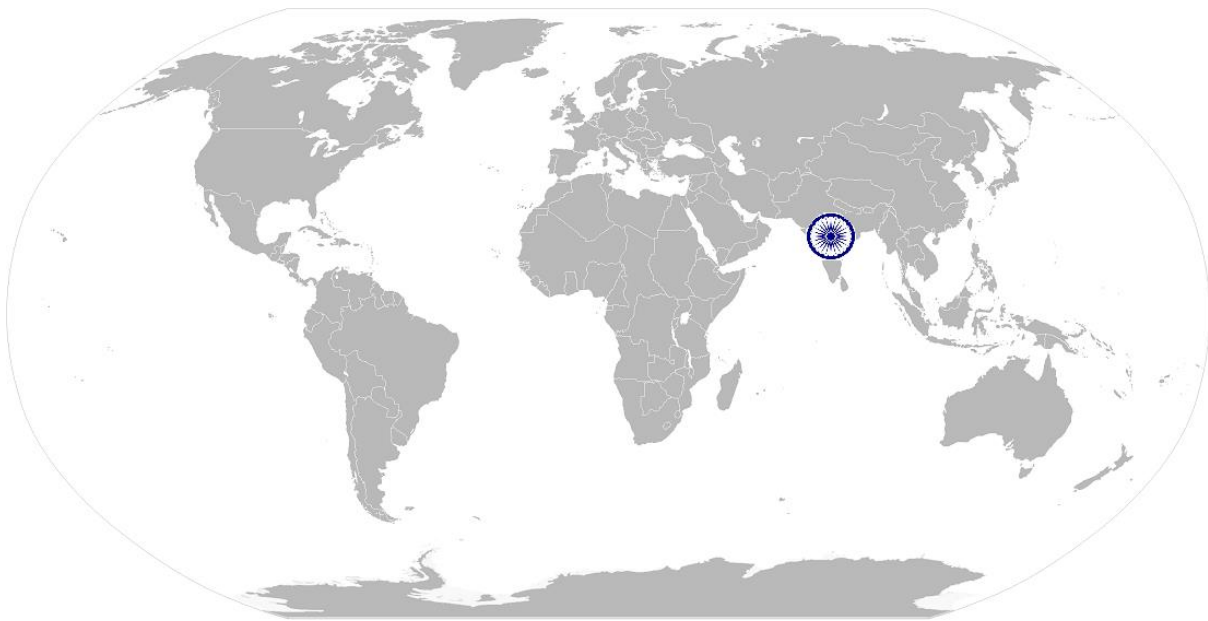


CSC/N1336

Work effectively with others

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# National Occupational Standard



## Overview

This unit covers basic practices that improve effectiveness of working with others in an organizational set-up.

**CSC/N1336**

**Work effectively with others**

National Occupational Standard	<b>Unit Code</b>	<b>CSC/N1336</b>
	<b>Unit Title (Task)</b>	<b>Work effectively with others</b>
	<b>Description</b>	This unit covers basic etiquette and competencies that a candidate is required to possess and demonstrate in their behavior and interactions with others at the workplace. These cover areas such as communication etiquette, discipline, listening etc.
	<b>Scope</b>	This unit/task covers the following: <ul style="list-style-type: none"> <li>Work effectively with others</li> </ul>
	<b>Performance Criteria(PC) w.r.t. the Scope</b>	
	<b>Element</b>	<b>Performance Criteria</b>
	<b>Work effectively with others</b>	<p>To be competent, the user/individual on the job must be able to:</p> <p>PC1. accurately receive information and instructions from the supervisor and fellow workers, getting clarification where required</p> <p>PC2. accurately pass on information to authorized persons who require it and within agreed timescale and confirm its receipt</p> <p>PC3. give information to others clearly, at a pace and in a manner that helps them to understand</p> <p>PC4. display helpful behavior by assisting others in performing tasks in a positive manner, where required and possible</p> <p>PC5. consult with and assist others to maximize effectiveness and efficiency in carrying out tasks</p> <p>PC6. display appropriate communication etiquette while working Communication etiquette: do not use abusive language; use appropriate titles and terms of respect; do not eat or chew while talking (vice versa)etc.</p> <p>PC7. display active listening skills while interacting with others at work</p> <p>PC8. use appropriate tone, pitch and language to convey politeness, assertiveness, care and professionalism</p> <p>PC9. demonstrate responsible and disciplined behaviors at the workplace Disciplined behaviors: e.g. punctuality; completing tasks as per given time and standards; not gossiping and idling time; eliminating waste, honesty, etc.</p> <p>PC10. escalate grievances and problems to appropriate authority as per procedure to resolve them and avoid conflict</p>
	<b>Knowledge and Understanding (K)</b>	
	<b>A. Organizational Context</b> (Knowledge of the company /	<p>The user/individual on the job needs to know and understand:</p> <p>KA1. legislation, standards, policies, and procedures followed in the company relevant to own employment and performance conditions</p> <p>KA2. reporting structure, inter-dependent functions, lines and procedures in the</p>

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**Work effectively with others**

organization and its processes)	<p>work area</p> <p>KA3. relevant people and their responsibilities within the work area</p> <p>KA4. escalation matrix and procedures for reporting work and employment related issues</p>
<b>B. Technical Knowledge</b>	<p>The user/individual on the job needs to know and understand:</p> <p>KB1. various categories of people that one is required to communicate and co-ordinate with in the organization</p> <p>KB2. importance of effective communication in the workplace</p> <p>KB3. importance of teamwork in organizational and individual success</p> <p>KB4. various components of effective communication</p> <p>KB5. key elements of active listening</p> <p>KB6. value and importance of active listening and assertive communication</p> <p>KB7. barriers to effective communication</p> <p>KB8. importance of tone and pitch in effective communication</p> <p>KB9. importance of avoiding casual expletives and unpleasant terms while communicating professional circles</p> <p>KB10. how poor communication practices can disturb people, environment and cause problems for the employee, the employer and the customer</p> <p>KB11. importance of ethics for professional success</p> <p>KB12. importance of discipline for professional success</p> <p>KB13. what constitutes disciplined behavior for a working professional</p> <p>KB14. common reasons for interpersonal conflict</p> <p>KB15. importance of developing effective working relationships for professional success</p> <p>KB16. expressing and addressing grievances appropriately and effectively</p> <p>KB17. importance and ways of managing interpersonal conflict effectively</p>
<b>Skills (S)</b>	
<b>A. Core Skills/ Generic Skills</b>	<b>Reading Skills</b>
	<p>The user/ individual on the job needs to know and understand how to:</p> <p>SA1. read basic terms and terminologies to accurately interpret work related documents, labels, supervisor instructions in the local language</p> <p>SA2. read and interpret accurate information from various relevant work instructions and records</p>
	<b>Writing Skills</b>
	<p>The user/ individual on the job needs to know and understand how to:</p> <p>SA3. write clear and legible notes to self, colleagues and seniors to pass messages, keep records, prepare to-do lists, take down instructions</p> <p>SA4. write basic numbers, quantities and work related terminology for operational requirements in the local language</p>

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**Work effectively with others**

<b>B. Professional Skills</b>	<b>Oral Communication (Listening and Speaking skills)</b>
	The user/individual on the job needs to know and understand how to:
	SA5. interact with the supervisor appropriately (correct protocol and manner of speaking) in order to understand the basic requirements of the product, production plans and other associated requirements
	SA6. give clear instructions to co-workers about the type of output required and answer queries
	SA7. display active listening skills while interacting with co-workers and other in the workplace
	<b>Decision Making</b>
	NA
	<b>Plan and organize</b>
	The user/individual on the job needs to know and understand how to:
	SB1. use appropriate planning to maintain a smooth relationship with fellow team members
	SB2. take steps within one's limits of authority to initiate modification in plan if the circumstances require it
	<b>Customer centricity</b>
	The user/individual on the job needs to know and understand how to:
	SB3. check that work meets customer requirements
	SB4. deliver consistent and reliable service to internal and external customers
	<b>Problem Solving</b>
	The user/individual on the job needs to know and understand how to:
	SB5. work with co-workers and supervisor to resolve any issues that threaten disruption, increase risk, cause delays or under-achievement of quality and targets as per the planned schedule
	<b>Analytical Thinking</b>
	NA
	<b>Critical Thinking</b>
	NA

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**Work effectively with others**

## **NOS Version Control**

<b>NOS Code</b>	<b>CSC/N1336</b>		
<b>Credits</b>	<b>TBD</b>	<b>Version number</b>	<b>1.0</b>
<b>Industry</b>	<b>Capital Goods</b>	<b>Drafted on</b>	<b>24/04/2014</b>
<b>Industry Sub-sector</b>	<ol style="list-style-type: none"> <li>1. Machine Tools</li> <li>2. Plastics Manufacturing Machinery</li> <li>3. Textile Manufacturing Machinery</li> <li>4. Process Plant Machinery</li> <li>5. Electrical and Power Machinery</li> <li>6. Light Engineering Goods</li> </ol>	<b>Last reviewed on</b>	<b>24/11/2017</b>
<b>Occupation</b>	<b>Welding and Cutting</b>	<b>Next review date</b>	<b>24/11/2021</b>

## Annexure

### Nomenclature for QP and NOS

#### Qualifications Pack

9 characters

[ABC]/ Q 0101

[Insert 3 letter codes for SSC]

Q denoting Qualifications Pack



QP number (2 numbers)

Occupation (2 numbers)

#### Occupational Standard

An example of NOS with 'N'

9 characters

[ABC] / N 0101

[Insert 3 letter codes for SSC]

N denoting National Occupational Standard



OS number (2 numbers)

Occupation (2 numbers)

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The following acronyms/ codes have been used in the nomenclature above:

Sub-sector	Range of Occupation numbers
Machine Tools	01-13
Dies, Moulds and Press Tools	01-13
Plastic Manufacturing Machinery	01-13
Textile Manufacturing Machinery	01-13
Process Plant Machinery	01-13
Electrical and Power Machinery	01-13
Light Engineering Goods	01-13

Sequence	Description	Example
Three letters	Capital Goods	CSC
Slash	/	/
Next letter	Whether QP or NOS	N
Next two numbers	Occupation code	01
Next two numbers	OS number	01



## Criteria For Assessment Of Trainees

**Job Role:** Resistance Spot Welding Machine Operator

**Qualification Pack:** CSC/Q0206

**Sector Skill Council:** Capital Goods Skill Council

### Guidelines for Assessment

1. Criteria for assessment for each Qualification Pack will be created by the Sector Skill Council. Each Performance Criteria (PC) will be assigned marks proportional to its importance in NOS. SSC will also lay down proportion of marks for Theory and Skills Practical for each PC.
2. The assessment for the theory part will be based on knowledge bank of questions created by the SSC.
3. Assessment will be conducted for all compulsory NOS, and where applicable, on the selected elective/option NOS/set of NOS.
4. Individual assessment agencies will create unique question papers for theory part for each candidate at each examination/training center (as per assessment criteria below).
5. Individual assessment agencies will create unique evaluations for skill practical for every student at each examination/training center based on this criterion.
6. To pass the Qualification Pack, every trainee should score a minimum of 70% of aggregate marks to successfully clear the assessment.
7. In case of *unsuccessful completion*, the trainee may seek reassessment on the Qualification Pack.

Compulsory NOS				Marks Allocation	
Total Marks: 300					
Assessment outcomes	Assessment Criteria for outcomes	Total Marks	Out of	Theory	Skills Practical
CSC/N0206 Weld joints using resistance spot welding machines	PC1.work safely at all times, complying with health and safety and other relevant regulations and guidelines	100	4	1	3
	PC2.stop machine in case of emergencies and start when safe using correct procedure		3	1	2
	PC3.operate machine safety devices in line with set procedures		3	1	2
	PC4.stop the machine in a timely and safe manner during an emergency		2	0	2
	PC5.interpret resistance weld information from welding procedure data sheets specifications		3	1	2
	PC6.work safely at all times, complying with organizational and other relevant health and safety norms, regulations and guidelines		3	1	2
	PC7.confirm that the resistance spot welding equipment range is fit for purpose		2	0	2

PC8.ensure all power leads are safe to use, being free from damage and securely connected	2	0	2
PC9.check if all equipment and its component systems are in proper working condition and operating correctly	3	0	3
PC10.check if supplies of components are adequate and suitably prepared for operations	3	0	3
PC11.ensure welding material surface is appropriately prepared with required surface pre-treatment	2	0	2
PC12.set up, check, adjust and operate resistance spot welding machines correctly for joining operations to be carried out	3	0	3
PC13.change tips and wheels as per requirement	2	0	2
PC14.set up the equipment parameters in accordance with instructions and the welding procedure specifications	6	2	4
PC15.identify material type required according to drawings and specifications	3	1	2
PC16.select required amount of materials	2	0	2
PC17.ensure electrodes are of the correct type, size and profile	2	0	2
PC18.check supplies of key components and consumables are adequate and correctly prepared	3	0	3
PC19.check the installation has been approved for production	2	0	2
PC20.select and use tools and equipment such as fillet gauges, calculators, measuring tapes, squares and straight edges	3	0	3
PC21.ensure machine settings comply with instructions and the welding procedure specification	3	1	2
PC22.follow the relevant joining procedure and work instructions	3	1	2
PC23.carry out and monitor the machine operations in accordance with specifications and job instructions	5	1	4
PC24.monitor the process operation and make adjustments to parameters, in order to produce welded components covering different components and different material thicknesses	3	0	3
PC25.achieve joints of the required quality and specified dimensional accuracy	4	1	3
PC26.produce welded components which meet all the required quality parameters	6	2	4
PC27.ensure spot welds are correctly pitched out and located	2	0	2
PC28.meet the required dimensional accuracy within specified tolerances	3	0	3
PC29.achieve the rate of output as specified	4	1	3

	PC30.support carrying out of destructive and non-destructive tests		3	0	3
	PC31.detect equipment malfunctions and deal with them appropriately		3	0	3
	PC32.deal promptly and effectively with problems within their control and report those that they cannot solve		3	0	3
	PC33.shut down the equipment to a safe condition on conclusion of welding activities		2	0	2
			<b>100</b>	<b>15</b>	<b>85</b>
CSC/N1335 Use basic health and safety practices at the workplace	PC1.use protective clothing/equipment for specific tasks and work conditions	100	4	1	3
	PC2.state the name and location of people responsible for health and safety in the workplace		3	1	2
	PC3.state the names and location of documents that refer to health and safety in the workplace		3	1	2
	PC4.identify job-site hazardous work and state possible causes of risk or accident in the workplace		5	2	3
	PC5.carry out safe working practices while dealing with hazards to ensure the safety of self and others		4	2	2
	PC6.state methods of accident prevention in the work environment of the job role		3	2	1
	PC7.state location of general health and safety equipment in the workplace		5	2	3
	PC8.inspect for faults, set up and safely use steps and ladders in general use		5	2	3
	PC9.work safely in and around trenches, elevated places and confined areas		5	2	3
	PC10.lift heavy objects safely using correct procedures		4	2	2
	PC11.apply good housekeeping practices at all times		5	2	3
	PC12.identify common hazard signs displayed in various areas		3	1	2
	PC13.retrieve and/or point out documents that refer to health and safety in the workplace		4	1	3
	PC14.use the various appropriate fire extinguishers on different types of fires correctly		3	1	2
	PC15.demonstrate rescue techniques applied during fire hazard		3	1	2
	PC16.demonstrate good housekeeping in order to prevent fire hazards		4	1	3
	PC17.demonstrate the correct use of a fire extinguisher		4	1	3
	PC18.demonstrate how to free a person from electrocution		4	1	3
	PC19.administer appropriate first aid to victims where required eg. in case of bleeding, burns, choking, electric shock, poisoning etc.		3	1	2

	PC20.demonstrate basic techniques of bandaging		3	1	2
	PC21.respond promptly and appropriately to an accident situation or medical emergency in real or simulated environments		3	1	2
	PC22.perform and organize loss minimization or rescue activity during an accident in real or simulated environments		3	1	2
	PC23.administer first aid to victims in case of a heart attack or cardiac arrest due to electric shock, before the arrival of emergency services in real or simulated cases		3	1	2
	PC24.demonstrate the artificial respiration and the CPR Process		3	1	2
	PC25.participate in emergency procedures		4	1	3
	PC26.complete a written accident/incident report or dictate a report to another person, and send report to person responsible		3	1	2
	PC27.demonstrate correct method to move injured people and others during an emergency		4	2	2
	<b>Total</b>		<b>100</b>	<b>36</b>	<b>64</b>
CSC/N1336 Work effectively with others	PC1.accurately receive information and instructions from the supervisor and fellow workers, getting clarification where required	100	10	3	7
	PC2.accurately pass on information to authorized persons who require it and within agreed timescale and confirm its receipt		10	3	7
	PC3.give information to others clearly, at a pace and in a manner that helps them to understand		10	3	7
	PC4.display helpful behavior by assisting others in performing tasks in a positive manner, where required and possible		10	3	7
	PC5.consult with and assist others to maximize effectiveness and efficiency in carrying out tasks		10	3	7
	PC6.display appropriate communication etiquette while working		10	3	7
	PC7.display active listening skills while interacting with others at work		10	3	7
	PC8.use appropriate tone, pitch and language to convey politeness, assertiveness, care and professionalism		10	3	7
	PC9.demonstrate responsible and disciplined behaviors at the workplace		10	3	7
	PC10.escalate grievances and problems to appropriate authority as per procedure to resolve them and avoid conflict		10	3	7
	<b>Total</b>		<b>100</b>	<b>30</b>	<b>70</b>